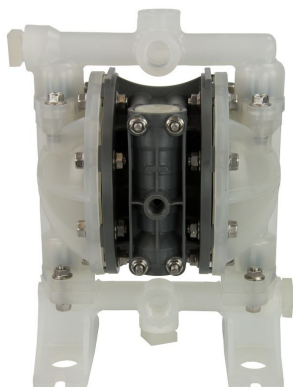


EXPLODED VIEW & PARTS LISTING

Air Operated Double Diaphragm Pump

Model: G15PH11
Model#: 854979



To Purchase:

☎ 800-990-7867

✉ sales@yamadapump.com

📍 [Find My Rep](#)

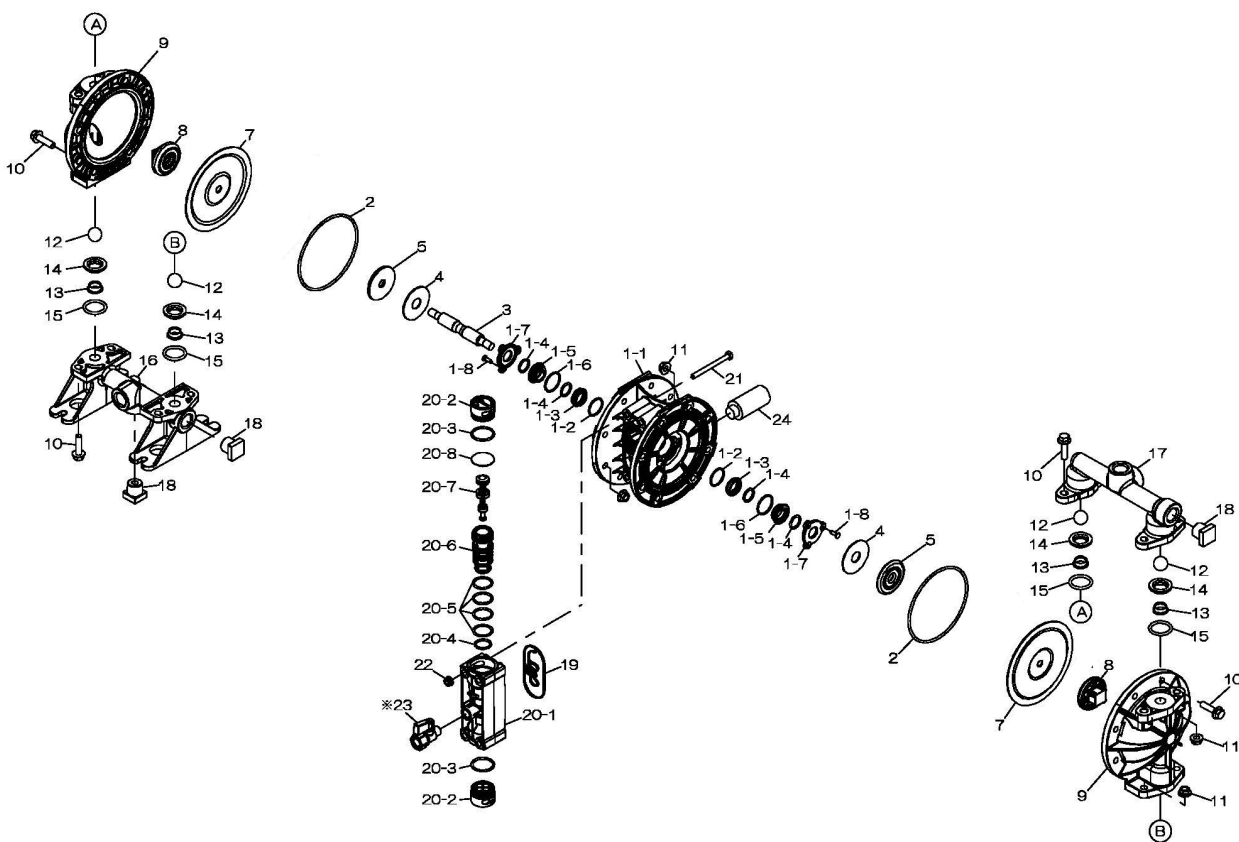
More Information:

▶ YouTube: [@yamadapump](#)

🌐 yamadapump.com

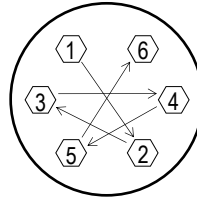
[Data Sheets](#) | [CAD Drawings](#) | [Manuals](#)
[Literature](#) | [BOM](#) | [Performance Curves](#)

Trial Program



Air Operated Double Diaphragm Pump

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	805217	BODY ASSY	1
1-1	773410	CENTER BODY	1
1-2	686893	O RING	2
1-3	773385	GUIDE BUSHING A	2
1-4	640015	O RING	4
1-5	780301	GUIDE BUSHING B	2
1-6	684900	O RING	2
1-7	773384	GUIDE BUSHING STOPPER	2
1-8	686894	TAPPING SCREW	6
2	640147	O RING	2
3	717100	CENTER ROD	1
4	773278	CUSHION	2
5	716923	CENTER DISK	2
7	773316	DIAPHRAGM	2
8	773391	CENTER DISK	2
9	780303	OUT CHAMBER	2
10	686892	FLANGED BOLT	24
11	686032	FLANGED NUT	24
12	773374	BALL	4
13	773430	VALVE SEAT B	4
14	773429	VALVE SEAT A	4
15	640025	O RING	4
16	780307	MANIFOLD B	1
17	773395	MANIFOLD A	1
18	773393	PLUG	3
19	773407	GASKET	1
20	805210	VALVE BODY ASSY	1
20-1	833226	VALVE BODY	1
20-2	773383	CAP	2
20-3	685135	O RING	2
20-4	685453	O RING	1
20-5	771080	O RING	4
20-6	780302	SLEEVE	1
20-7	805208	SPOOL ASSY	1
20-8	773428	CUSHION	1
21	621115	BOLT	4
22	684086	FLANGED NUT	4
*23	686826	BALL VALVE	1
24	686762	MUFFLER	1
KIT	KG15-PH	LIQUID END KIT	
KIT	KG15-AM-P	AIR MOTOR KIT	


[CLICK HERE FOR TORQUE](#)
**General Tools:**

- Socket wrench - 10mm, 12mm
- Hexagonal box wrenches - 5mm
- Open-end wrench - 12mm, 22mm
- Phillips head screw driver
- Pliers

Special Tools/Parts (sold separately):

- Sleeve remover (713148)
- Ball Valve (686826)

Miscellaneous:

- Assembly Oil - turbine oil class 1 (equivalent to ISO VG32 grade)
- Urea grease grade (NLGI) No. 2
- Thread locking agent (equivalent to LOCTITE® 243)

[CLICK HERE FOR MAINTENANCE MANUAL](#)
Customer Notes

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____

*NO. 23 - Ball Valve sold separately